

Operating Instructions Switch Mode Power Supply AC 7000

AEG SVS Power Supply Systems GmbH Department: SVS V131

Name: Schenuit / Wes Alteration state: 09 Date: 09.01.2008

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Notes on these operating instructions

Instruction Obligation

These operating instructions must be read carefully by all persons working with or on the switch mode power supply prior to installation and initial start-up.

These operating instructions are a composite part of the switch mode power supply.

The operator of this device is obliged to communicate these instructions to all personnel transporting or starting the switch mode power supply or performing maintenance or any other work on the unit.

Validity

These operating instructions comply with the current technical specifications of the switch mode power supply at the time of publication. The contents do not constitute a subject of contract, but serve information purposes only.

AEG reserves the right to make modifications with regard to contents and technical data in these operating instructions without prior notification. AEG cannot be held liable for any inaccuracies or inapplicable information in these operation instructions, as no obligation to continuously update the data and maintain their validity has been entered into.

Warranty

Our goods and services are subject to the general conditions of supply for products of the electrical industry and our general sales conditions. We reserve the right to alter any specifications given in these operating instructions, especially with regard to technical data, operation, weights and dimensions. Claims in connection with supplied goods must be submitted within one week of receipt along with the packing slip. Subsequent claims cannot be considered.

AEG will rescind all obligations such as warranty agreements, service contracts etc. entered into by AEG or its representatives without notice in the event of maintenance and repairs being carried out with anything other than original AEG parts or spare parts purchased by AEG.

Handling

These operating instructions for the SMPS are structured so that all work necessary for starting up, maintenance and repair of the unit can be performed by qualified personnel.

Illustrations are provided to elucidate and facilitate certain worksteps. If any work possibly involves danger to personnel and the unit, it is highlighted accordingly by pictograms explained in Chapter 1, Safety Instructions.

Hotline

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1. Safety Regulations!

1.1 Important Instructions and Explanations

The instructions for operation and maintenance as well as the following safety regulations must be complied with to safeguard the safety of personnel as well as the function of the unit. All personnel installing/dismantling, starting up, and servicing the unit must be familiar with and observe these safety regulations. Only qualified personnel may perform the described work with suitable and intact tools, equipment, test equipment and materials.

1.2 Accident Prevention Regulations

Compliance with the accident prevention regulations valid in the country of application and the general safety regulations in accordance with IEC 364 is mandatory.

The following must be observed prior to any work on the switch mode power supply:

disconnect the power supply,

- secure against reactivation,
- verify that the unit is disconnected from the power supply,
- earth and short the circuit,
- cover or isolate any neighbouring power-supplied units.

1.3 Qualified Personnel

The SMPS may only be transported, installed, connected, started, serviced and operated by qualified personnel who are familiar with the pertinent safety and installation regulations. All work performed must be inspected by responsible experts.

The qualified personnel must be authorised to perform the work by the competent safety officer.

Qualified personnel is defined as personnel

- having completed training and gained experience in the respective field,
- familiar with the pertinent standards, rules and regulations and accident prevention regulations,
- having received instruction on the mode of operation and operating conditions of the switch mode power supply,
- capable of recognising and preventing dangers.

Regulations and definitions for qualified personnel are contained in DIN 57105/VDE 0105, Part 1.

1.4 Liability

No liability is accepted if the switch mode power supply is used for applications not intended by the manufacturer. Any necessary measures for prevention of injury or damage to equipment is the responsibility of the operator or user. In the event of any claims in connection with the switch mode power supply please contact us quoting:

- the type designation,
- works number,
- reason for claim,
- period of use,
- ambient conditions,
- operating mode.

1.5 Regulations

The SMPS devices comply with current DIN and VDE regulations. VBG4 is met on the basis of compliance with the regulation VDE 0106, Part 100.

The specifications of VDE 0100, Part 410, "Functional extra-low voltage with safe isolation" are complied with when applicable.

The CE conformity symbol on the unit confirms compliance with EC framework directive for 73/23 EEC - low voltage and for 89/339 EEC - electromagnetic compatibility, if the installation and start-up instructions described in the operating instructions are observed.

2. General Information

The switch mode power supply type AC 7000 (also referred to as SMPS) supplies an output capacity of approximately 7 kW. Typical applications are installation as a mains power supply unit or as a secured power supply unit with a battery connected in parallel. The positive dynamic control properties in the event of input voltage fluctuations and sudden load variations are particularly advantageous.

The switch mode power supply works in accordance with an IU curve in accordance with DIN 41772 or DIN 41773. It is a preassembled unit which is ready for connection. The connections are provided on the front of the unit for easy access. The operating and indicating elements are installed on the front of the unit.

Due to its high degree of efficiency (refer to the technical data sheet) the unit is of compact design as a 19 inch panel mounting unit with four height modules. It is ready for installation in a module rack according to DIN 41494.

2.1 Type Overview

Type designation	E number	Connection voltage	Output voltage	Output- current
D400 G24/220 BWrug-CFü	763 720 5602	3x400V AC	24 V DC	220 A
D400 G48/125 BWrug-CFü	763 720 5702	3x400V AC	48 V DC	125 A
D400 E106/60 BWrug-CFü	763 720 8202	3x400V AC	106 V DC	60 A
D400 G212/30 BWrug-CFü	763 720 5902	3x400V AC	212 V DC	30 A

3. Start-Up

Before connecting the unit to the mains supply ensure that the mains voltage given on the rating plate complies with the supplied mains voltage. The unit is connected to the mains with a 3-pole connector (L1, L2, L3) on the front of the unit. A PE connection is not provided in the mains connector.

The DC connection and the PE connection of the unit are established with the connection bolt or connection rail or by a terminal link behind the cover on the right-hand side of the front of the unit.

i

NOTE:

The discharge current exceeds 3.5 mA. Prior to start-up a PE conductor connection must be established. Sole utilization of r.c.c.b. devices is not permissible. Refer to Chapter 11, Technical Data, for the set output voltage.



NOTE:

The unit has an amplified smoothing module with large electrolytic capacitors on the output side. If the de-energized capacitors are switched over to the battery by engaging the DC isolator or DC fuse this causes a large surge of charging current. This can be avoided by switching the unit on before engaging the isolator and charging the capacitors to the unit output voltage. The DC isolator or fuse can then be engaged.

The unit contains capacitors in the input and output circuits which can still carry voltage when the mains voltage has been disconnected (discharge time > 1 minute). For this reason the terminals must be tested to ensure that they are voltage-free before dismantling the unit. The capacitors must be discharged via an external resistor on the main terminals or terminals L+ and L- if necessary.

Signalling and external coupling is performed via connectors X13 and X14 (refer to Chapters 5.1 and Chapter 8.) .

The SMPS is air cooled with a fan taking in air at the front of the unit which is then discharged from the unit rear. Air circulation to and from the fan must not be obstructed. The intake air temperature must not exceed 45 °C. The maximum intake air temperature for the cabinet must also not exceed 40 °C

A maximum number of five units may be installed in a cabinet directly above one another. The power loss per unit is approximately 600 W (depending on the model).

4. Operation

The unit is operated solely with the operating elements located on the front panel. These are described in the respective chapters and assigned with the designations on the front panel of the unit.

5. Functions

5.1 Circuit diagram

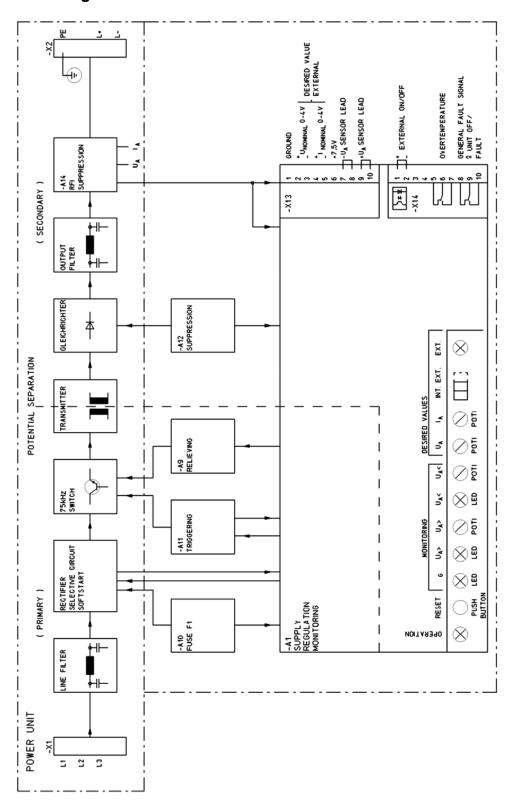


Figure 1: Circuit diagram

5.2 Electrical Principle of Operation

The unit converts the 3-phase AC voltage into a smoothed DC voltage. Transistors convert this to an AC voltage at 75 kHz.

- Electrical isolation and
- voltage adjustment to the secondary side is performed with the aid of a transformer.

The 75 kHz AC voltage on the secondary side is rectified by fast diodes. The voltage ripple is reduced by a downstream output filter. The output voltage and output current are controlled by pulse widen modulation of the transistor switch on the primary side.

5.2.1 Safe Electrical Isolation

Due to the design of the unit and the assemblies and isolated wiring of the mains and output circuits the

- units with $U_A \le 60$ V DC meet the requirements of protection against electrical shock by functional extra-low voltage with safe isolation in accordance with VDE 0100 Part 410 11.83 Section 4.3.2.
- units with 110 V DC \leq UA \leq 220 V DC meet the requirements of safe electrical isolation in accordance with VDE 0160 5.88 Section 5.6 .

5.2.2 Input

When the mains voltage is applied and the mains switch is set to ON the unit starts with an acceleration stage which limits the make current to the rated input current level (soft start).

5.2.3 Output

The output curve is an IU curve in accordance with DIN 41772 or DIN 41773 with 1% voltage step inclination.

The unit is of continued short-circuit protected design.

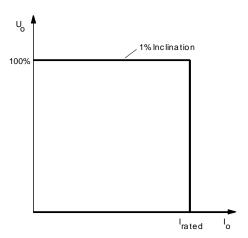


Figure 2: IU curve

5.2.4 Dynamic Response of the Output Voltage

In the event of sudden load fluctuations between 10% and 90% I_{rated} or 90% and 10% I_{rated} the voltage deviation is U < 3% and is compensated within t < 1 ms.

5.2.5 Emitted Interference

The SMPS meets the specifications of the limit value class "B" in accordance with EN 55011/55022. (please also refer to Chapter 11, General Technical Data).

5.2.6 Setting the Output Voltage and the Output Current

The setting values of the output voltage, the output current and the monitoring devices are given in the pertinent technical data (refer to Chapter 11).



NOTE:

In the case of battery voltage deviation the output voltage must be adjusted. The output voltage is adjustable with the U_A potentiometer within in a limited range.

Proceed as follows:

- Disconnect the load and the battery if applicable on the output.
- Set the required monitoring values with the U_A> and U_A< potentiometers with a screwdriver.

U_A> Adjustment:

- set the U_A> potentiometer to the far right stop,
- set the U_A to the required U_A > value,
- turn the U_A > potentiometer to the left until U_A > responds

U_△< Adjustment:

- Performed as for U_A> adjustment (observe the discharge time of the output capacitors and monitoring delay).
- Connect the load/battery
- Set the U_A output voltage to the required value with the U_A potentiometer.

The maximum output current is also adjustable within a limited range with the I_A potentiometer.

However, the factory setting must only be adjusted in exceptional cases!

Proceed as follows:

- Increase the load until the set current limitation is triggered
- Adjust the I_A potentiometer with a screwdriver (I_A smaller when turned to the left).

5.3 Monitoring

5.3.1 Mains Monitoring

The mains monitoring assembly fulfils various functions. It ensures the intrinsic safety of the unit against overloads and overvoltages with fixed switching point settings.

The response values (switching points) are given in the technical data (refer to Chapter 11).

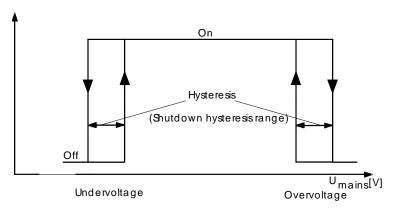


Figure 3:

Phase failure monitoring

The mains monitoring device detects phase failure and switches the unit off. When the phase is registered the unit automatically resumes operation with a "soft start".

Mains undervoltage monitoring

- The unit is switch off if the mains supply drops below the switching point. When the hysteresis voltage is exceeded the unit automatically resumes operation with a "soft start".

Mains overvoltage monitoring

 When the maximum permissible mains voltage is exceeded the SMPS is stopped for the duration of the overvoltage.
 When the voltage level drops below the hysteresis voltage the unit automatically resumes operation with a "soft start".

5.3.2 Output Monitoring

The setting potentiometers and the LED indicators for the following monitored functions are located on the front plate:

Overtemperature monitoring 9G

with deactivation and latching.

DC-overvoltage indicator U_A>

with deactivation and latching (response delay t = 10 ms) Adjustment with U_A > potentiometer

DC-undervoltage indicator U_A<

without delay, without latching (response delay t = 2.8 s) Adjustment with U_A < potentiometer

Operating indicator

lights up when power is supplied

The setting values are given in the technical data (Chapter 11).

5.3.3 Reset Buttons/Functions

A fault signal (response of an output monitoring device) can be acknowledged with the "Reset" button. The unit then resumes operation if it was switched off.

A fault signal can also be acknowledged by switching off the mains voltage or with the external on/off function.

5.3.4 Signalling

The faults are indicated by LEDs on the front panel and signalled on signal connector as a collective signal via a potential-free relay contact (changeover contact) on signal connector X14. The contact between X14:8 and X14:9 is closed in the event of unit failure or a fault. The response of the overtemperature monitoring device is separately signalled via a potential-free relay contact between X14:6 and X14:7 (contact closed--> overtemperature).

Relay contact load:

 $U_{max} = 250 \text{ V DC}$ $I_{per} < 0.2 \text{ A DC}$ $U_{max} = 110 \text{ V DC}$ $I_{per} < 1 \text{ A DC}$ $U_{max} = 60 \text{ V DC}$ $I_{per} < 0.45 \text{ A DC}$ $U_{max} = 24 \text{ V DC}$ $I_{per} < 8 \text{ A DC}$

 U_{max} = 250 V AC I_{per} <8 A AC, at $\cos \varphi$ >0.6

Maximum isolation from the secondary side: 250 V AC

6. Parallel Operation

Due to the inclination of the voltage step of approximately 1% a load distribution of approximately 10% is achieved with parallel operation of several SMPS units.

If load distribution is to be optimized the output voltage of the unit with the lowest load current should be increased and the output voltage of the unit with the highest load current decreased.

Selective monitoring of the individual SMPS units is possible without external isolating diodes in the output.

This is done by monitoring an internal auxiliary voltage that is generated in parallel to the output voltage. This monitoring is only used for unit monitoring (accuracy ±1 V of the actual unit output voltage). If accurate output voltage monitoring is required, then DIP-Fix switch S503 on printed circuit board A1 must be moved from position 2 (standard) to position 1. This only makes sense when SMPS units with decoupling diodes are connected in parallel.

Systems with redundancy:

As the units can be connected in parallel it is possible to create systems for redundant operation in accordance with the n+1 principle.

7. Separate Networks

When the SMPS is connected to separate networks, mains overvoltages must be expected which can last for a period of seconds. For example if rotary converters are used for supply, up to 20% overvoltage over a period of seconds occurs. The SMPS is protected against this overvoltage.

The mains overvoltage monitoring device (refer to 4.3.1) stops the unit for the duration of the overvoltage. The unit resumes operation when the peak has resided with a "soft start".

8. Signal Interface (X13 and X14)

8.1 External On/Off

8.1.1 With an External Potential-Free Contact

The unit can be switched on and off externally with a potential-free contact (contact load 12 V DC / 6 mA, contact open = "Unit Stop"). To this purpose the bridge on signal connector X14:1 and X14:2 must be removed and a relay contact looped in (refer to Chapter 5.1). The potential of X14:1 and X14:2 is applied to - U_A . In the case of positive pole earthing the potential - U_A which is now higher (in relation to reference potential) is applied to these inputs. Electrical isolation must therefore be carried out by the external relay.

8.1.2 With an External DC Voltage Source (Option)

It is also possible to switch the unit on and off with a DC voltage source U = 5 - 24 V DC (maximum load 20 mA at 24 V DC). The positive pole must be connected to X14:1 and the negative pole to X14:2 (refer to Chapter 5.1). If voltage is applied the unit is switched off. Electrical isolation is provided (max. 250 V AC). This function must be set at the works!

8.2 External Sensor Lead Output Voltage UA

Sensor leads are not provided for switching power units with $U_{\mbox{\sc A}} \geq 110$ V DC due to the high voltage levels. For units with $U_{\mbox{\sc A}} \leq 60$ V DC it is possible to compensate a maximum voltage drop of 1 V on both the positive and negative output cables. For compensation on the positive output cable the bridge 9-10 on signal connector X13 must be interrupted and X13:9 connected to the positive pole of the load. The monitoring devices then still monitor the positive pole of the unit. For monitoring the negative output cable, bridge 7 - 8 on signal connector X13 must be interrupted and X13:7 connected to the negative pole of the load (refer to Chapter 5.1).

If the sensor lead is interrupted the output voltage increases by approximately 1.5 V in each case.

8.3 External Set Value Input

The "internal/external" switch is used to switch between the internal and external voltage set value. In the "int" position the unit works in basic mode with the output voltage and current values stated in the technical data (refer to Chapter 11). In the "ext" position the output voltage can be adjusted with an external set value input. The "external" setting is indicated by a yellow LED on the front of the unit.

The current set value function is set at the works to the internal set value and can be switched to an external set value input if required. (DIP-Fix switch S501 on printed circuit board A1 must be changed over to position 2 for this purpose.) The set value setting for voltage and/or current is performed on signal connector X13 with the signals shown in the circuit diagram. It must be ensured that the voltage drop between - U_A and - $U_{\mbox{\footnotesize{Set}}}$ does not exceed 1 V. The rated voltage and current values are reached at a set value input of 4.0 V DC. Fine adjustment can be performed with the U_A and I_A potentiometers.

The monitoring devices must be adjusted to the respective output voltage with the $U_A>$ and $U_A<$ potentiometers (refer to Chapter 5.2.6). The inputs for external set values are galvanically connected to the - U_A output! In order to obtain defined conditions the earth connection of the external set value inputs (X11:3 and X11:5) must be connected to the unit earth X13:1.



NOTF:

There is no electrical isolation of the unit output voltage U_A , i.e. if the positive pole is earthed the output voltage potential is applied to these inputs! To avoid a short circuit the external set value input must be electrically isolated from the SMPS.

With the SMPS it is also possible to address an external voltage divider with the unit voltage of +7.5 V in order to achieve the external set value input. The maximum load current of the +7.5 V voltage must then not exceed 10 mA.



NOTE for sections 8.1.2 and 8.3::

To obtain noise immunity to high-frequency fields, screened cables must be used for analogue signals. The shielding must be connected to the earth connection (PE) on the front of the unit.

9. Maintenance

The SMPS is practically maintenance-free due to the components employed. It is, however, advisable to inspect the inside of the unit for dust at regular intervals. If a great deal of dust has accumulated the unit should be cleaned with dry compressed air to prevent the cooling effect being impaired which can shorten the working life of the unit. The unit must not be operated in corrosive atmospheres.

The AC 7000 fan is designed for a working life of 8 years. It should then be replaced. Ensure correct poling when installing the new fan.

10. Fault Location

Only trained and qualified personnel are permitted to perform any work on the unit.

10.1 No Output Voltage

- Mains voltage applied?
- Is the bridge X14:1 and X14:2 provided or is the contact for external on/off closed?
- Output poled incorrectly?
- Has the U_A> monitoring device responded (U_A> LED lights up)?
- Press reset and check the U_A> setting with U_A potentiometer (refer to Chapter 5.2.6).
- Has the overtemperature monitoring device triggered (LED 9_G lights up)?
- Press reset!

If all the points listed above are in order, proceed as follows:

- Unscrew the cover!
- Observe the safety instructions on the front of the unit!
- Check the plug connections for correct fit!
- Check fuse F1 (Type 6x32 M 2 A 500 V) on circuit card A1.
- Check fuse F2 (Type 5x20 T 0.25 A 250 V) on circuit card A1.
- Check fuse F3 (Type 5x20 T 0.25 A 250 V) on circuit card A1.
- Check fuse F1 (Type 6,600 CP URD 22x58 63 A 660 V) on circuit card A10.

If one of the fuses has triggered, replace the fuse and restart the unit. If fuses A1-F1, A1-F2, A1-F3 or A10-F1 trigger again, return the unit to the works for repair.

10.2 Deviation of the Output Voltage

- Is the unit running in current limitation due to overload?
- Reduce the load!
- Is the setting of the U_A potentiometer incorrect?
- Adjust the output voltage (refer to 5.2)!
- Are bridges X13:9-10 and X13:7-8 provided?
- Fit the bridges!
- If an external sensor lead is used, is the sensor lead open?
- In the case of an external set value input, is the set value correct?

11. Technical Data

11.1 General Technical Data

Make current	.≤ Rated input current		
Required mains protection	.gL 16 A		
Curve	.IU curve in accordance with DIN 41772 or DIN 41773		
Emitted interference to EN 50081-1			
- Conducted interference	.to EN 55022 Class "B"		
- Emission	.to EN 55022 Class "B"		
Noise immunity to EN 50082-2			
- Housing	ESD test to EN 61000-4-2, 6 kV contact, 8 kV air discharge HF field to EN 61000-4-3, 10 V/m (30 MHz - 1 GHz)		
- Power cables	Burst test to EN 61000-4-4, 2 kV Surge test to EN 61000-4-5, 4 kV asymmetrical 2 kV symmetrical		
- Control cables	Burst test to EN 61000-4-4, 2 kV Surge test to EN 61000-4-5, 2 kV asymmetrical		
Functional extra-low voltage	with safe isolation at $U_A \le 60 \text{ V}$ DC to VDE 0100 Part 410 11.83 Section. 4.3.2		
Safe electrical isolation	.at 110 V DC \leq UA \leq 220 V DC : to VDE 0160 5.88 Section 5.6		
Dynamic response	 .≤3% with sudden load fluctuations between 10%-90%-10% rated output current (adjustment time t < 1 ms) 		
Short circuiting	continued short-circuit protected, 1 x rated output current		

Monitoring:	 Phase failure, self- acknowled ging - Mains undervoltage with deacti vation, self-acknowledging - Mains overvoltage with deactivation, self-acknowledging - Overtemperature with deactivation and latching - DC undervoltage without deactivation, self-acknowledging - DC overvoltage with deactivation and latching,
Indication	 Operation with LED - Set value internal/external with LED - U_A and I_A with analogue measuring instruments
External functions	 Collective fault signal via potential-free relay contact Overtemperature via potential-free relay contact ON/OFF via external potential-free contact External sensor cable output voltage UA External set value input 0 to 4 V DC for UA and IA, with LED indication
Parallel operation	Unlimited number, load distribu tion approximately 10%
Design	19" panel mounting unit for instal- lation in module rack to DIN 41494
Protection category	IP 20
Cooling	Forced cooling
Ambient temperature	0°C to 45°C 0°C to 40°C for cabinet installation Storage temperature - 30°C to + 70°C
Environmental conditions	IEC 721 Part 3-3 Class 3K3 / 3Z1 / 3B1 / 3C2 / 3S2 / 3M2
Site altitude	up to 1000 m above sea level.
Mechanical stability and	
and vibration resistance	to VDE 0160 Version 5.88 Item 7.2.2
Surface painted with	RAL 7032 (Front plate)

Connections

2.5/10-ST-5,08* (* supplied with unit)

11.2 Technical Data of the AC 7000 Series 24 V to 106 V

Туре	G24/220	G48/125	G106/60	
E number	763 720 5602	763 720 5702	763 720 8202	
Rated connection voltage	3 x 400 V AC ± 10%			
Frequency		47 to 63 Hz		
Current input	3 x 10.5 A AC	3 x 11.3 A AC	3 x 12.0 A AC	
Output voltage Set value Setting range	26.8 V DC ± 1 % 18 to 32 V DC	53.5 V DC ± 1 % 35 to 62 V DC	118.2 V DC ± 1 % 105 to 135 V DC	
Output current Set value Setting range	220 A DC ± 2 % 150 to 220 A DC	125 A DC ± 2 % 75 to 125 A DC	60 A DC ± 2 % 25 to 60 A DC	
Voltage ripple	< 10 mV pp	< 10 mV pp	< 20 mV pp	
Interference voltage according to CCITT	< 1.0 mV	< 1.8 mV		
Battery type	11-12 lead cells	23-24 lead cells	53-55 lead cells	
Power factor	0.92	0.94	0.92	
Efficiency	89 %	91 %	91.0 %	
Monitoring:				
Mains undervoltage	Response values approx. 325 / 300 V AC (On/Off)			
Mains overvoltage	Response values approx. 445 / 460 V AC (On/Off)			
DC undervoltage Response value Setting range	24 V DC 18 to 28 V DC	48 V DC 35 to 60 V DC	106 V DC 95 to 125 V DC	
DC overvoltage Response value Setting range	29.5 V DC 18 to 32 V DC	56.5 V DC 35 to 62 V DC	123,5 V DC 120 to 135 V DC	
Dimensions (mm) (W x H x D)	483x265.9x400 (19" x 6 height modules)	483 x 221.4 x 400 (19" x 5 height modules)		
Weight	32.5 kg	31.5 kg	30.2 kg	



11.3 Technical Data of the AC 7000 Series 212 V

Туре	G212/30			
E number	763 720 5902			
Rated connection voltage	3 x 400 V AC ± 10%			
Frequency	47 to 63 Hz			
Current input	3 x 12.0 A AC			
Output voltage Set value Setting range	236.4 V DC ± 1 % 180 to 280 V DC			
Output current Set value Setting range	30 A DC ± 2 % 17 to 30 A DC			
Voltage ripple	< 20 mV pp			
Interference voltage according to CCITT				
Battery type	106-110 lead cells			
Power factor	0.93			
Efficiency	91.5 %			
Monitoring:				
Mains undervoltage	Response valu	ues approx. 325 / 300	V AC (On/Off)	
Mains overvoltage	Response values approx. 445 / 460 V AC (On/Off)			
DC undervoltage Response value Setting range	212 V DC 180 to 280 V DC			
DC overvoltage Response value Setting range	255 V DC 180 to 280 V DC			
Dimensions (mm) (W x H x D)				
Weight	30.0 kg			

12. Dimension Drawings

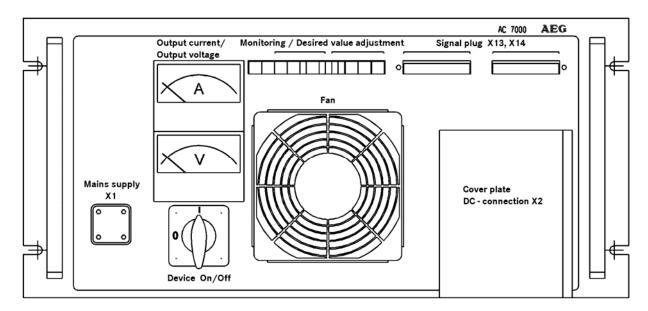
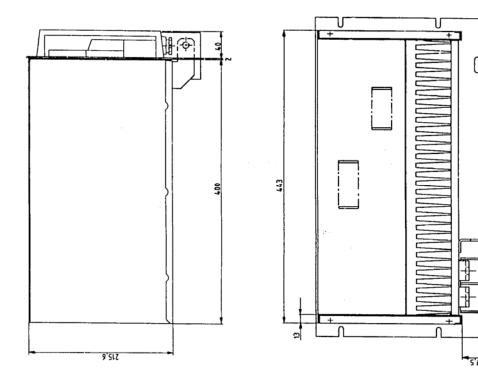
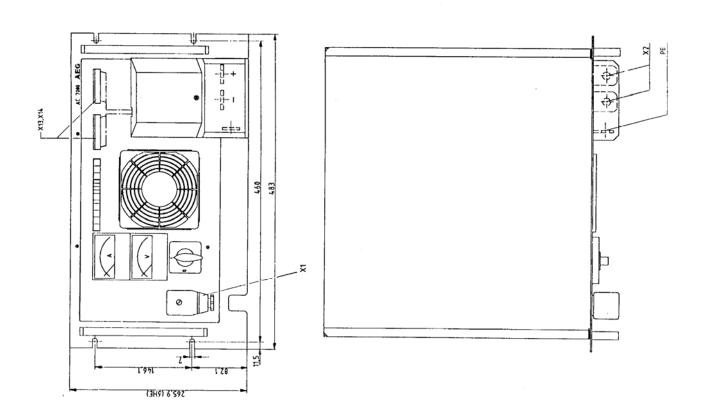


Figure 4 Front view

12.1 Dimension drawings for 48 V, 106 V and 212 V units





12.2 Dimension drawing for 24 V unit

